

## SHANGRAO RUICHEN SEALING CO., LTD DONGGUAN RUICHEN SEALING CO., LTD

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MATERIALS TEST REPORT EPDM50 TRANSLUCENT (E5013) COMPOUND ASTM D2000 M3CA 507 A25 B35 C32 EA14 F17											
							Press Cure		Post Cure         Sheet : 1 hrs 125°C         Button : 1 hrs 125°C		
							Sheet : 7min 170 $^\circ \!$				
Button : 10 min 170℃	E										
ORIGINAL PROPERTIES	SPECIFICATION	TEST RESULT	ASTM TEST METHOD								
HARDNESS SHORE A	50°±5	51	D2240								
TENSILE STRENGTH, MPA, MIN	≥7	7.29	D412								
ULTIMATE ELONGATION, %, MIN	≥300	546.34	D412								
SPECIFIC GRAVITY (g/cm <sup>3</sup> )		1.29	D297								
HEAT RESISTANCE 70 H . AT 125 ℃ (A25)			D865								
CHANGE IN HARDNESS, POINTS	+10	+7									
CHANGE IN TENSILES STRENGTH, %	-20	+12.53									
CHANGE IN ULTIMATE ELONGATION,MAX %	-40	-5.19									
COMPRESSION SET, MAX, 22H AT 125 $^\circ C$ (B35)	≤70	55.37	D395								
RESISTANCE TO OZONE , TEST METHOD D 1171, (C32)											
EXPOSURE METHOD B		PASS	D1171								
WATER RESISTANCE:100 $^\circ\!\!\!\!\!^{ m C}$ ,70H (EA14)											
VOLUME CHAGE,%	±5	+2.6	D471								
LOW-TEMPERATURE BRITTLENESS NONBRITTLE											
AFTER 3MIN AT -40°C (F17)		PASS	D2137								

Remark:

1. The data are based on testing slabs I buttons and are for reference purpose only.

2. Our compound can meet above -mentioned ASTM 2000 Spec.

3. This information is, to the best of our knowledge, accurate reliable to the date indicated.

4. The above mentioned data have been obtained by tests we consider as reliable, We don't assure that

- the same results can be obtained other laboratories, using different conditions by the preparation and

-evaluation of the samples.

Approved By:	Checked By:	Yunli Tu	Tested By:	Jianjun Zhu
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